



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

U/R

Handwritten: 31/19

D5729-1
Job Sheet 196985

Accounting Job SE19-761-02



Part No: D5729-1

Job Qty: 1 pcs

Part Name: Pin



Part Weight: 0 lbs

Job Created: 6/26/19

Due Date: 7/12/19

Type: R+D

FOR ENGINEERING USE ONLY

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: URF 19-769 D5729-1 REV:A IPP REV:A NEW ISSUE JFS 19/06/26 VERIFIED BY:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Doosan - 1	1 pcs	7/12/19	7/12/19	1.00	0.50	Doosan - 1		<i>[Signature]</i>
110	QC 2	1 pcs	7/12/19	7/12/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		



Container No: S200155



Part: D5729-1

Job No: 196985

Serial No/Batch: S200155

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: (613) 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/24/19

				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
120 QC 8	1 pcs	7/12/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	Be 19-01-23
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
130 Packaging 3-1 - Stock - B4B	1 pcs	7/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	

DSF9827-04

✓

Mike Lee

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	DAS
				Packaging 3 - 35 - B4B	21
				Packaging 3 - 36 - B4B	9-89
140 QC 21 - SA	1 pcs	7/12/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89

Part Op **100** - 1-Turn as per Folio FC866 Rev: ____ & Dwg D5729-1 Rev: ____ 2-Deburr
 Descriptions: **110** - (QC2- Inspect parts off machine FAI/FAIB)
120 - (QC8- Inspect parts - second check)
130 - (Identify as per dwg & Stock Location: ____)
140 - (QC21- Final Inspection - Work Order Release)

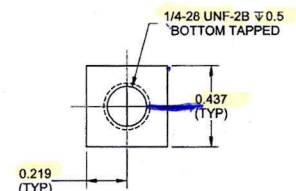
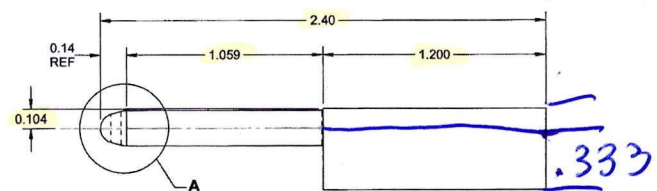
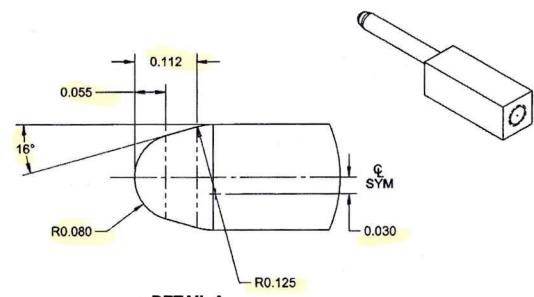
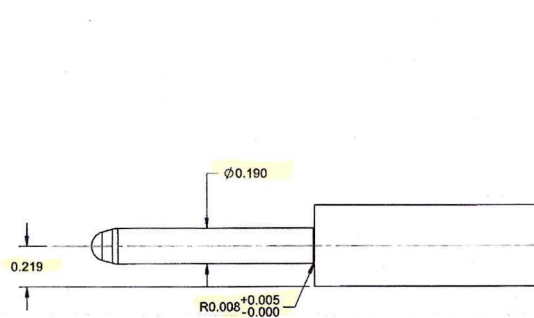
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-R1.000	17-4 SS H900 Round Bar 1.00"	.2200 ft (.22 ea)	100-Doosan - 1	J166337

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Doosan - 1	M17-4-H900-R1.000	0	27	0

Part Specifications	
Specifications could not be found.	

Total .552 Ft


Plex 6/26/19 3:18 PM dart.lacelle.linda



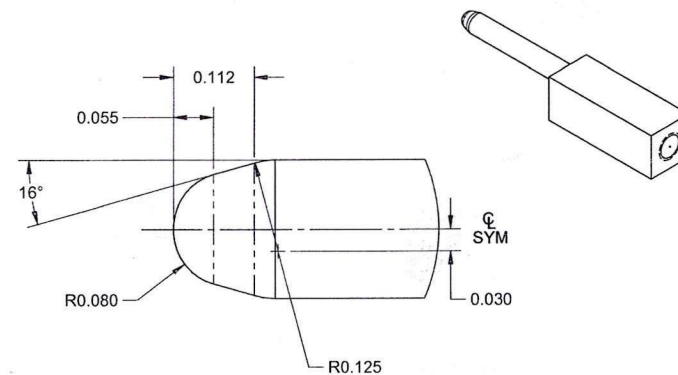
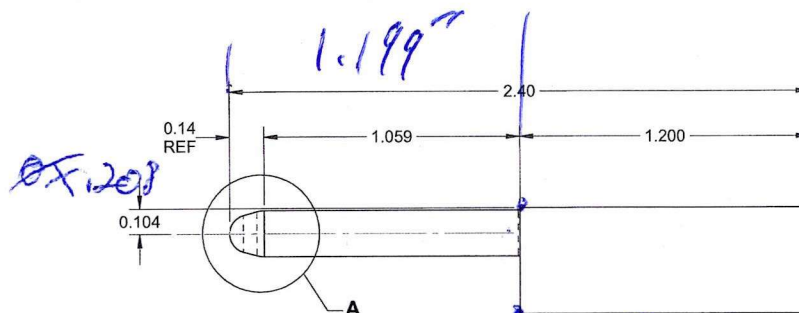
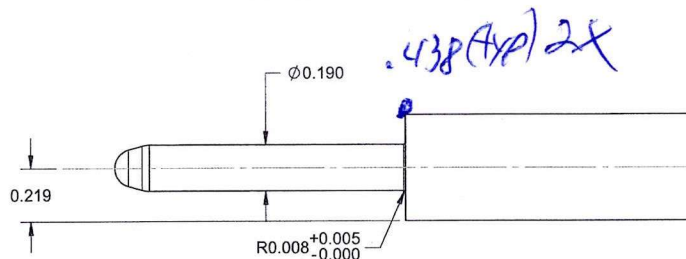
D5729-1 PIN

UNDER REVIEW
URF 19-769 19.06.13 (MG)

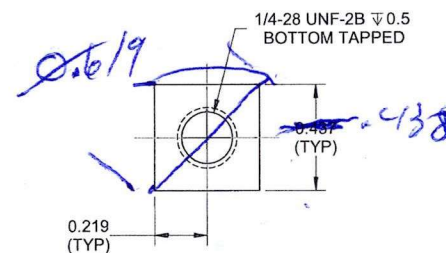
- NOTES:
- 1) MATERIAL: 17-4 PH STAINLESS STEEL ROUND BAR, H900 CONDITION
PER AMS 5604 OR AMS 5643 OR ASTM A693 OR ASTM 564
REF DART SPEC M17-4-H900-R.
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.7
 - 7) WEIGHT: 0.06 lbs

RELEASED
2019 JUN 11
ECN 19-726

A		NEW ISSUE		PM	19.05.08
REV.		DESCRIPTION		BY	DATE
DESIGN	PM	DART AEROSPACE LTD			
DRAWN	PM	HAWKESBURY, ONTARIO, CANADA			
CHECKED	RF	DRAWING NO.	D5729	REV. A	
MFG. APPR.	JFS			SHEET 1 OF 3	
APPROVED	VS	TITLE	PIN	SCALE	NTS
DE APPR.	DS				
DATE	19.05.08	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			



DETAIL A



D5729-1 PIN

UNDER REVIEW
URF 19-769 19.05.13 (MG)

- NOTES:**
- 1) MATERIAL: 17-4 PH STAINLESS STEEL ROUND BAR, H900 CONDITION
PER AMS 5604 OR AMS 5643 OR ASTM A693 OR ASTM 564
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RELEASED

2019 JUN 11
ECN 19-726

APPROVED

REV.	DESCRIPTION	PM	DATE
A	NEW ISSUE	PM	19.05.08
DESIGN	PM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PM		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5729	SHEET 1 OF 3
APPROVED	VS	TITLE	SCALE
DE APPR.	DS	PIN	NTS
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